

Work Order ID 73443

Thursday, September 01, 2011 7:28:48 AM



Page 1

Item ID: D2013-3

Accept



Setup Start



Revision ID:

Item Name: Mirror Bracket LH, 212

Stop



Start Date: 8/31/2011 Start Qty: 4.00

Required Date: 9/16/2011 Req'd Qty: 4.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 11/09/01

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2013	Rev C								

100

0.00



NC BRAKE

Brake NC

Memo

0.00

Brake NC

1-Punch as per template D2013-T3 and Dwg D2013
2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
3-Bend (1) tube as per Dwg D2013 using Jig DT8201
Identify as D2013-3.
4-Deburr as required

SB 11/09/13
EF 11/09/23
SB 11/10/04

4

4

110

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

SB 11/10/05

70
3

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Thursday, September 01, 2011 7:28:48 AM

Page 2



Stop

Abstract

[illegible]

Required Date: 9/16/2011 **Req'd Qty:** 4.00

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

Customer:

Reference:

1. The first step in the process is to identify the problem or issue that needs to be addressed. This involves gathering information and understanding the context of the problem.

2. Once the problem is identified, the next step is to define the objectives and goals of the project. This helps to clarify what needs to be achieved and provides a clear direction for the work.

3. The third step is to develop a plan or strategy to address the problem. This involves breaking down the problem into smaller, manageable tasks and determining the resources needed to complete them.

4. The fourth step is to implement the plan. This involves putting the strategy into action and monitoring progress to ensure that the objectives are being met.

5. The final step is to evaluate the results of the project. This involves assessing the effectiveness of the plan and identifying any areas for improvement or further action.

Stop

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Abstract

The purpose of this study was to determine whether there were differences in the prevalence of self-reported depression between men and women who had been exposed to violence during childhood and adulthood. Data from the National Longitudinal Study of Adolescent Health (*N = 9,800*) were used to examine the association between exposure to violence and self-reported depression among adolescents. Results showed that exposure to violence during childhood and adulthood was associated with higher rates of self-reported depression. The association between exposure to violence and self-reported depression was stronger for women than for men.

Keywords: violence, depression, gender, adolescence

Violence against children has become a public health problem because of its increasing prevalence and the negative effects it can have on mental health. According to the American Psychiatric Association (APA), approximately 6% of children are victims of physical or sexual abuse each year (American Psychiatric Association, 1997). In addition, many children are exposed to violence through witnessing domestic violence or being involved in violent events themselves. Exposure to violence during childhood and adulthood has been found to be associated with a variety of mental health problems, including depression (Finkelhor & Browne, 1985; Finkelhor et al., 1990).

Depression is a common mental health problem that affects millions of people each year. It is characterized by feelings of sadness, loss of interest in activities, changes in appetite and sleep patterns, and thoughts of death or suicide. Depression can have serious consequences if left untreated, leading to physical illness, social isolation, and even death. Therefore, understanding the factors that contribute to the development of depression is important for developing effective prevention and treatment strategies.

One of the most well-documented risk factors for depression is exposure to violence. Children who experience violence during their childhood are at a higher risk of developing depression later in life. This is true for both direct victims of violence and witnesses of violence. For example, children who witness domestic violence are more likely to develop depression than children who do not witness such violence (Finkelhor et al., 1990). Similarly, children who are physically or sexually abused are at a higher risk of developing depression than children who are not abused (Finkelhor & Browne, 1985).

In addition to exposure to violence during childhood, exposure to violence during adulthood is also associated with depression. Adults who experience violence, either as victims or witnesses, are more likely to develop depression than adults who do not experience violence (Finkelhor et al., 1990). This suggests that exposure to violence at any point in a person's life can increase their risk of developing depression.

Gender is another factor that may influence the relationship between exposure to violence and depression. Research has shown that women are more likely than men to report symptoms of depression after experiencing violence (Finkelhor et al., 1990). One explanation for this finding is that women may be more vulnerable to the psychological effects of violence due to societal expectations and gender roles. Women are often expected to be nurturing and caring, which may make them more susceptible to feelings of helplessness and despair after experiencing violence.

The purpose of this study was to determine whether there were differences in the prevalence of self-reported depression between men and women who had been exposed to violence during childhood and adulthood. Data from the National Longitudinal Study of Adolescent Health (*N = 9,800*) were used to examine the association between exposure to violence and self-reported depression among adolescents. Results showed that exposure to violence during childhood and adulthood was associated with higher rates of self-reported depression. The association between exposure to violence and self-reported depression was stronger for women than for men.

**Insp.
Stamp**

[illegible]

Packaging

Basket Cell

0.00

Packaging

130

0.00

[illegible]

QC

Memo

0.00

Quality Control

BY 11/10/05 (4x)

11/10/5 ~~70~~

mk
P1-10-5

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Thursday, September 01, 2011 7:28:45 AM

Page 1

Work Order ID: 73443



Parent Item: D2013-3



Parent Item Name: Mirror Bracket LH, 212

Start Date: 8/31/2011

Required Date: 9/16/2011

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A New Issue 05-11-01 JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304TR0.750W.049		Purchased	No			100	f	281.8496	1.9473	8.199158			
304 RD Tube .750 x .049W													



SB 11/09/13

Location

Loc Qty

Loc Code

MAT017

281.84963

109314

9.333

111619

3

112187

4

112800

11

114852

2.75

116108

3

116720

1.833

117030

3.09263

117797

0.75

117983

143.091

118390

100

10

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

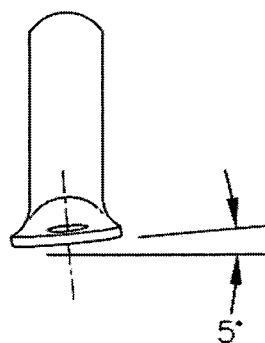
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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

KE 99.06.10



D2013-1 LH SHOWN
SHOP COPY D2013-2 RH OPPOSITE
RETURN TO (FOR 205 MIRROR)
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 73443
CZ11109/01

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

DRILL Ø0.257 (TYP) —
0.400 (TYP)



R0.38 (REF)

8.50

38.

35.

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT

WITHOUT NOTICE
WORK ORDER

NO. 73443

CL11109101

5.

DART



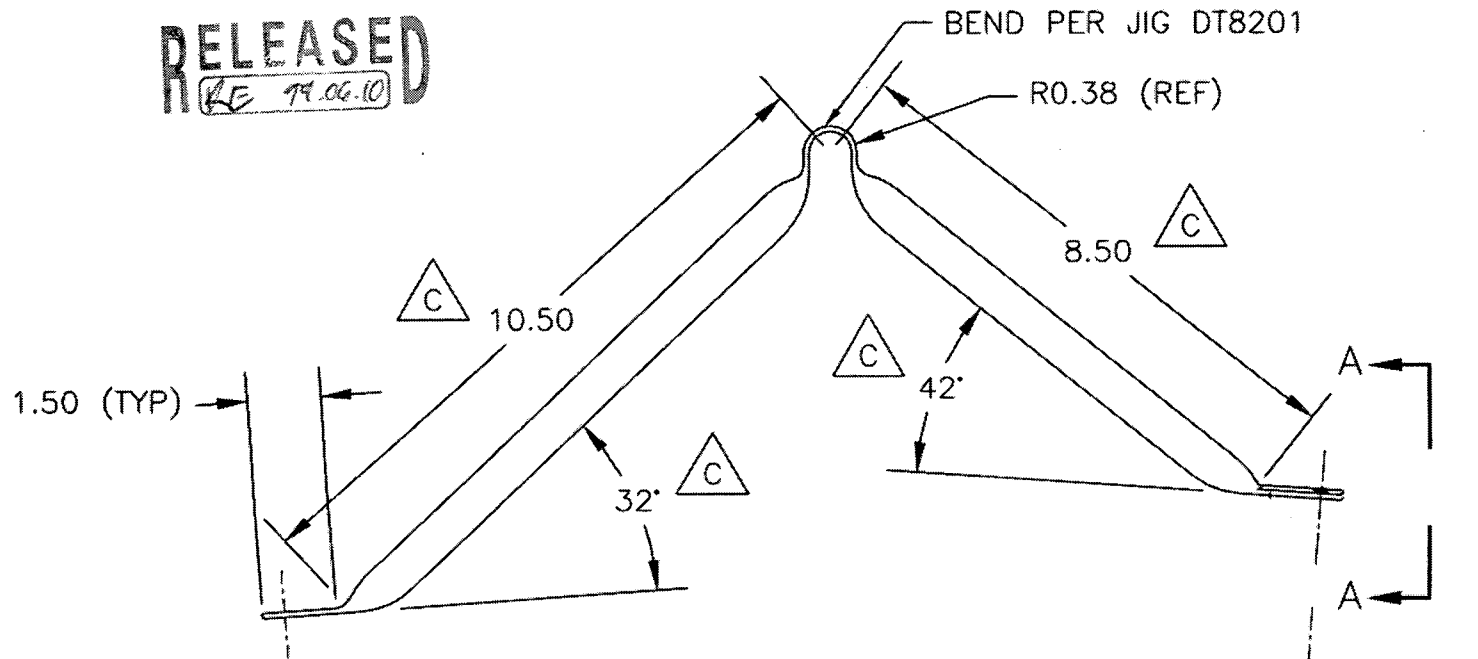
DESIGN JOB.	DRAWN BY RF	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	
CHECKED KE	APPROVED JD	DRAWING NO. D2013	REV. C SHEET 1 OF 3
DATE 99.06.07	TITLE MIRROR BRACKET SCALE NTS		
A	90.10.22	NEW ISSUE	
B	94.06.15	REDRAWN	
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS	

RELEASED
RE 79.06.10

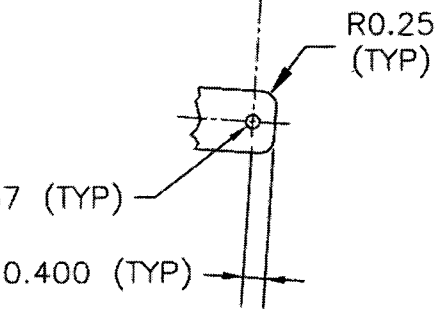
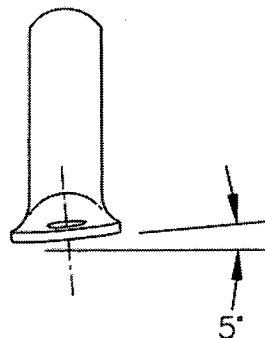
DART



DESIGN	JB	DRAWN BY	RF	DART AEROSPACE LTD
CHECKED	KE	APPROVED	RF	HAWKESBURY, ONTARIO, CANADA
DATE	99.06.07	TITLE	D2013	REV. C
			MIRROR BRACKET	SHEET 2 OF 3
				SCALE
				NTS



D2013-3 LH SHOWN
D2013-4 RH OPPOSITE
(FOR 212 MIRROR)



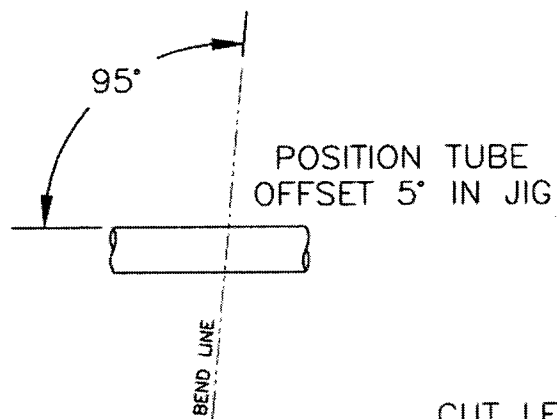
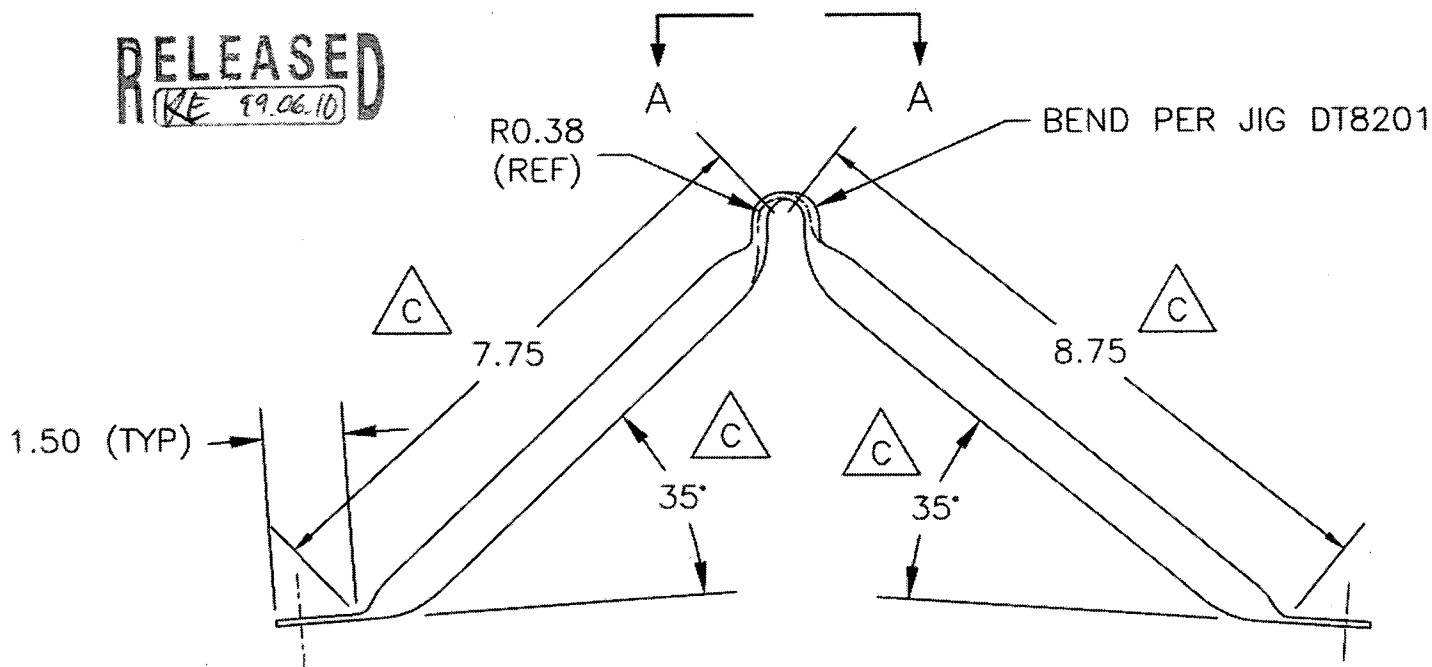
CUT LENGTH: 23.25 INCHES

**MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL**

RELEASED
KE 99.06.10

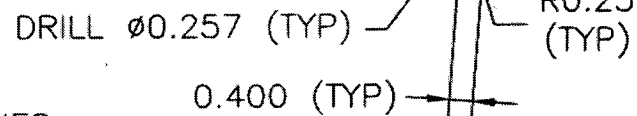


DESIGN	JB	DRAWN BY	RA	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA
CHECKED	KE	APPROVED	RA	DRAWING NO. D2013
DATE	99.06.07			SHEET 3 OF 3
		TITLE	MIRROR BRACKET	SCALE
				NTS



VIEW A-A

D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL